ABC Formula/Conversion Table

Acid Feed Rate =
$$\frac{\text{(Waste Flow)(Waste Normality)}}{\text{Acid Normality}}$$

Alkalinity =
$$\frac{\text{(mL of Titrant) (Acid Normality) (50,000)}}{\text{mL of Sample}}$$

Area of Circle =
$$(.785)$$
 (Diameter²) or $(\Pi)(Radius^2)$

Area of Cylinder =
$$[(.785) (Diameter^2)] + [(\Pi)(Diameter)(Height)]$$

Area of Triangle =
$$\frac{\text{(Base) (Height)}}{2}$$

Chemical Feed Pump Setting, % Stroke =
$$\frac{\text{(Desired Flow) (100\%)}}{\text{Maximum Flow}}$$

$$\label{eq:chemical Feed Pump Setting, mL/min} Chemical Feed Pump Setting, mL/min = \frac{(Flow, MGD)(Dose, mg/L)(3.785 \text{ L/gal})(1000,000 \text{ gal/MG})}{(Liquid, mg/mL)(24 \text{ hr/day})(60 \text{ min/hr})}$$

Circumference of Circle =
$$(3.14)$$
 (Diameter)

Composite Sample Single Portion =
$$\frac{\text{(Instantaneous Flow) (Total Sample Volume)}}{\text{(Number of Portions) (Average Flow)}}$$

Detention Time =
$$\frac{\text{Volume}}{\text{Flow}}$$

Digested Sludge Remaining, % =
$$\frac{\text{(Raw Dry Solids) (Ash Solids) (100\%)}}{\text{(Digested Dry Solids) (Digested Ash Solids)}}$$

$$Discharge = \frac{Volume}{Time}$$

Dosage,
$$lbs/day = (mg/L) (8.34) (MGD)$$

Efficiency,
$$\% = \frac{(\text{In - Out}) (100\%)}{\text{In}}$$

Feed rate, lbs/day =
$$\frac{\text{(Dosage, mg/L) (Capacity, MGD)(8.34 lbs/gal)}}{\text{(Available fluoride ion) (Purity)}}$$

Feed rate, gal/min (Saturator) =
$$\frac{\text{(Plant capacity, gal/min) (Dosage, mg/L)}}{(18,000 \text{ mg/L})}$$

Filter Backwash Rate =
$$\frac{\text{Flow}}{\text{Filter Area}}$$

$$Filter\ Yield,\ lbs/hr/sq\ ft = \ \frac{(Solids\ Loading,\ lbs/day)(Recovery,\ \%/100\%)}{(Filter\ operation,\ hr/day)(Area,\ ft\ ^2)}$$

$$Velocity = \frac{Flow}{Area} \text{ or } \frac{Distance}{Time}$$

Volatile Solids,
$$\% = \frac{(Dry Solids - Ash Solids) (100\%)}{Dry Solids}$$

Volume of Rectangle = (Length) (Width) (Height)

Volume of Cone = (1/3) (.785) (Diameter²) (Height)

Volume of Cylinder = (.785) (Diameter²) (Height)

Waste Milliequivalent = (mL) (Normality)

$$Waste\ Normality\ =\ \frac{(Titrant\ Volume)\ (Titrant\ Normality)}{Sample\ Volume}$$

Weir Overflow Rate =
$$\frac{\text{Flow}}{\text{Weir Length}}$$

Conversion Factors:

1 acre = 43,560 square feet

1 cubic foot = 7.5 gallons

1 foot = 0.305 meters

1 gallon = 3.79 liters

1 gallon = 8.34 pounds

1 grain per gallon = 17.1 mg/L

1 horsepower = 0.746 kilowatts

1 million gallons per day = 694 gallons per minute

1 pound = 0.454 kilograms

1 pound per square inch = 2.31 feet of water

Degrees Celsius = (Degrees Fahrenheit - 32) $(\frac{5}{9})$

Degrees Fahrenheit = (Degrees Celsius) (9/5) + 321% = 10,000 mg/L

Abbreviations:

BOD biochemical oxygen demand

ft feet

gpd gallons per day gpg grains per gallon gpm gallons per minute

lbs pounds

mg/L milligrams per liter
MGD million gallons per day

mL milliliter

MLSS mixed liquor suspended solids

MLVSS mixed liquor volatile suspended solids